

Date: Wednesday, 17/06/2009 11:32:48 AM
 User: Linda Lacelle

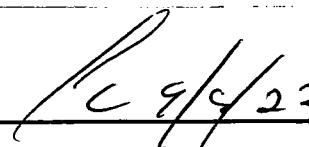
Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: THREADED STUD			
Job Number	: 48632		Part Number	: D2829			
Estimate Number	: 11657		Drawing Number	: D2829 REV B			
P.O. Number	:		Project Number	: N/A			
This Issue	: 17/06/2009	S.O. No. :	Drawing Revision	: B			
Prsht Rev.	: NC		Material	:			
First Issue	: / /	Type	: MACHINED PARTS				
Previous Run	: 46489		Due Date	: 24/06/2009		Qty: 50 Um: Each	
Written By	:						
Checked & Approved By	:						
Comment	: Est. A 99.07.13 New Issue DM Est Rev:B Now Manufactured in House 09-03-14 JLM Verified By:EC Est Rev:C Changed to 303SS 09-03-16 JLM Verified By:EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M303R0375	303 Round Bar 0.375"
Comment: Qty.: 0.1050 f(s)/Unit Total : 5.2500 f(s) 303 ROUND BAR 0.375 batch: <u>4110379</u> <i>onk</i> <i>09/06/20</i> 		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
Comment: 1-TURN AS PER FOLIO FA113 & DWG D2829 , FOLIO REV: <u>A</u> <i>onk</i> <i>09/06/20</i>  DWG REV: <u>B</u>		
2-DEBURR AS REQUIRED <i>onk</i> <i>09/06/20</i> 		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>onk</i> <i>09/06/20</i> 		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK <i>Y.A</i> <i>09/06/22</i> 		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock <i>PC 9/9/23</i>  Location: <u>STY9</u> 		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 17/06/2009 11:32:48 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: THREADED STUD

Job Number: 48632

Part Number: D2829

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



09/06/23 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-06-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

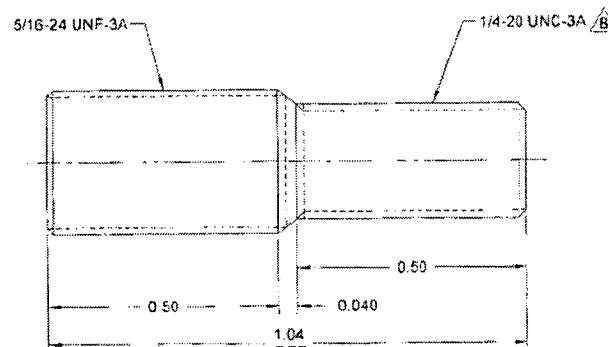
DART AEROSPACE LTD	Work Order:	48032
Description: Threaded Stud	Part Number:	D2829
Inspection Dwg: D2829	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

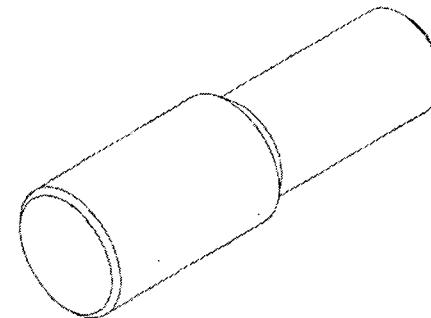
Measured by:	<u>ml</u>	Audited by:	<u>J. A</u>	Prototype Approval:	N/A
Date:	<u>09/06/20</u>	Date:	<u>09/06/22</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.11.27	New Issue	KJ/EC	



D2829 THREADED STUD

NOTES
 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
 REF DART SPEC. D304RD DDD
 OR
 AISI 303 STAINLESS STEEL ROUND BAR
 REF DART SPEC. M303RD DDD
 2) FINISH: NONE
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.02 lbs



RELEASED
 08/10/03

B		REDRAWN IN SOLIDWORKS TO CURRENT STANDARD AND TRANSFERRED TO 'B' SIZE FORMAT. MATERIAL WAS AISI 4130 (2N A6-11). 1/4-20 UNC-3A WAS 1/4-28 UNF-3A (2N C5-11).	MB	08.10.03
A		REASON: REVISION OF C2011 FROM REV. F TO REV. G	RF	09.05.01
REV	NOW ISSUE		REV	09.05.01
DESIGN	KE	DESCRIPTION	BY	DATE
DRAWN		DART AEROSPACE LTD		
CHECKED		HAWTHORPE, ONTARIO, CANADA		
MFG. APPR.		DRAWING NO.	REV. B	
APPROVED		D2829		SHEET 1 OF 1
DE APPR		TITLE		SCALE
DATE	08.10.03	THREADED STUD		NTS

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